





We design functional elements that help communicate and represent the chef's speech

Luesma & Vega is a design and production studio specialized in high gastronomy tableware, founded by Ester Luesma and Xavier Vega.

The studio is innovative in craft production techniques with glass. The slow design creation process allows each of the pieces that make up a series are unique but maintain formal coherence, presenting small variations responding to our philosophy.

The experience in the design of tableware was initiated in collaboration with Ferran Adrià, working side by side with the team El Bulli from 2004 until the closing in 2011.

Every year some of the pieces developed for renowned chefs are incorporated into the general catalog.

Haute cuisine restaurants

The Celler of Can Roca, Quique Dacosta, Diverxo, Azurmendi, Arzak, Mugaritz and many others have entrusted us their ideas and projects.





"With its undeniable quality and his tremendous creativity we have opened many paths"

Albert Adrià

Ester Luesma and Xavier Vega began their journey as Luesma & Vega in 1991, introducing new glass techniques in spain such as vitrofusion and advanced thermoforming.

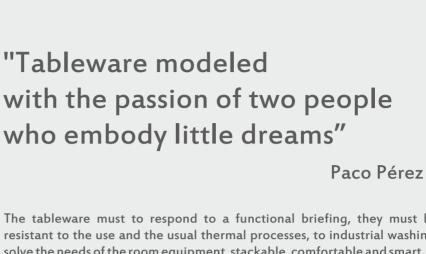
Until 2010 the studio is dedicated to the production of objects and sculptures in glass, collaborating with decorators and designing commemorative works and awards for companies.

In 2004 they was visited by El Bulli team and was invite to be part of the design group for the development of the tableware.

In the year 2010, due to the great interest of great chefs in this Work, Luesma & Vega decides to specialize in the development and production of customized tableware for high gastronomy.

The studio carries out the collections for the restaurant Miramar de Paco Pérez since 2011, projects for El Celler de Can Roca as "el Somni" and the collection for the restaurant Koy Shunka by Hideki Matsuhisa that receives the international design award ESDI-CIDIC in 2012.





The tableware must to respond to a functional briefing, they must be resistant to the use and the usual thermal processes, to industrial washing, solve the needs of the room equipment, stackable, comfortable and smart.

In the communicative aspect, the dishes are exclusive for each project, making each dining experience unique and different.

The personalized creation, side by side with the chef, allows us to obtain a tableware that accurately frames the work of the gastronomic creator.

The recent studies in gastrophysics made with some pieces at the University of Oxford demonstrate the influence on the perception of the flavors and a good evaluation of the experience, responding better to the expectations of haute cuisine clients.







Series

System Botánica Irisat Martina Mix Muna Rothko Satin Suna Varpa	10 14 18 22 24 26 28 30 32 34
Velvet	36
Vitta Vintage	38
Cirklo Cirklo Himalaya Cirklo Manglar Clots Clovas Corneto Net Spoon Drap Spine Golf Leaves Nenúfar Icestone Cutlery rest Makintosh Meteorite / Cane Neo Barroque Niu Rocks Skitx Tauleta Wrinkled Wood ZigZag	40 42 43 44 48 52 53 54 55 56 68 69 70 72 74 76 78 80 82 84 86 88
Custom	90
Care	92

System

Combinations

Our handmade production is designed to make small series with the possibility of varying shape and color without the economic costs of industrial processes.

For this we strive to develop modular systems and flexible production processes.

What we call system is the list of shapes that we offer (round plates, plates, bowls and bowls, rectangular and irregular shapes) in combination with the finishes of the series of our system. The result of such a combination is a catalog with many pieces and difficult to reflect in its entirety in this document.

Any of the forms can be made with the finishes, MUNA, BOTANICA, SATIN, VELVET and VITTA VINTAGE. And almost all forms can be made with the finishes IRISAT, MARTINA, ROTHKO and SUNA.

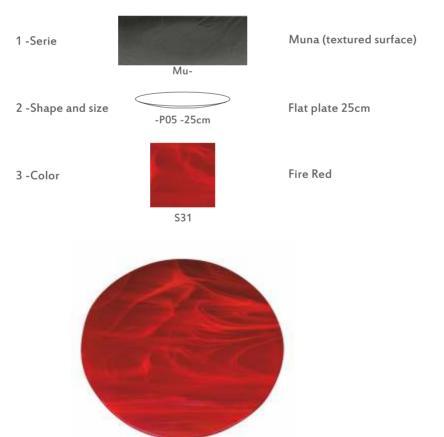
On the following pages you will find more information and examples of these series.

Reference

The reference system is built with several blocks that define the piece.

- 1 The family or series (Muna, Satin, etc.)
- 2 The shape and size (tray 15x30cm, bowl of 14cm, etc)
- 3 Color and finish (white, Velvet, etc)
- 4 Notes (decoration or other details)





Mu-P05-S31

Muna, MU-Satin, SAtextured surface smooth and satin like a stone flake surface Botánica, BOsame surface like Muna Suna, SU-+ vegetable leaf prints golden center (fossilizations) Varpa, VA-spiral enameling Irisat, IR-Iridescent surface Velvet, VE-Martina, MAsmooth surface glass with copper oxidation + finishing in metallic color Vitta Vintage, VV-printed antique Mix, MX-Chipboard particle glasses

Shapes and Sizes \ Flat plate -P



Flat

- -P01 10cm
- -P12 12cm
- -P02 14cm Bread
- -P16 16cm Big Bread
- -P18 18cm
- -P19 19,5cm
- -P04 21cm
- -P05 25cm
- -P06 27cm
- -P07 30cm
- -P38 38cm



Coupé

- with raised edges
- -P00 8.5cm
- -P08 10cm H.1,5cm
- -P11 11,5cm H.1,5cm
- -P14 12,5cm H.2cm
- -P03 17,5cm H.2cm
- -P22 22cm
- -P32 31cm



Irregular

- non round silhouette
- -P09 19cm
- -P10 22cm Rothko
- -P23 23/24cm
- -P25 25cm Rothko
- -P24 26cm
- -P27 27cm

Deep-F



Deep

- -F01 13cm
- -F02 14cm H.2,5
- -F17 17cm
- -F19 19cm H2,5cm
- -F04 20cm H3,5cm
- -F06 24cm



Irregular

- -F05 21cm
- -F23 23cm
- -F24 24cm

Bowl -B



Bowl

- -B01 6.5cm Wasabi
- -B02 8cm Soya
- -B03 9,5cm oil H.1cm
- -B04 11cm oil H.1,5cm
- -B05 12cm H.3cm
- -B12 13cm H.4cm
- -B06 14cm H.3cm -B15 15cm H.4cm
- -BIS ISCIII H.4CII
- -B07 16cm H.3cm
- -B08 18cm
- -B19 19cm H.4cm
- -B10 20cm
- -B22 22cm H5,5cm
- -B23 23cm irregular

Conical



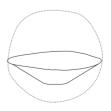
-F16 16cm H.4,5 irregular



-F22 22cm



-F25 25cm H.6cm

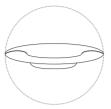


-F26 26cm irregular

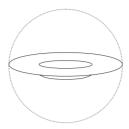
Hat -H



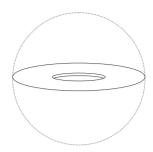
-H21 21,5cm 9,5cm Interior H3cm



-H26 26cm 12cm Interior H4cm



-H29 29cm 14cm Interior H2,5cm



-H35 35cm 14cm Interior H1,5cm

Rectangular

1 side raised -L (paleta)



-L02 7x30cm -L04 9x20cm -L09 11x25cm -L14 15x20cm -L15 15x30cm -L21 20x40cm

-L01 6x12cm

4 sides raised -S (tray)



-\$03 10x30cm -\$04 10x50cm -\$05 15x20cm -\$06 15x30cm -\$07 15x40cm -\$08 15x60cm -\$15 13x25cm -\$20 20x30cm Bases -BS (plane)



-BS62 10x20cm
-BS73 20x25cm
-BS74 20x30cm
-BS76 20x40cm
-BS77 21x21cm
-BS81 25x25cm
-BS84 25x35cm
-BS87 26x40cm
-Bs93 32x53cm
gastronorm

Flat plate semi-rectangular -P



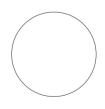
semi-rectangular

-P40 15x33cm

-P43 14x27cm

Bases, the models are some examples.

It can be done in all the measures and external forms (oval, irregular, triangular, etc) Round bases -BS (plane)



-BS12 12cm -BS18 18cm -BS21 21cm -BS25 25cm -BS30 30cm -Bs35 35cm



Botanica, BO-

In all system sizes and more

Colors

-W01- white -W02- black Finish: satin always

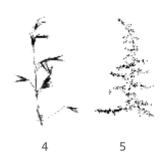
6 models of leaves available:

Ask for seasonal models.
The fossilization can be in others colors on request.













Examples of the leaf no 3



Examples of the leaf $n^{\circ}5$

On the left examples of the leaf $n^{o}1$



Examples of a production of the plate BO-P06-W01-2 of 27cm ø with the leaf n° 2. For the decoration we use a process that we call "fossilization" that is done with real plants that print and engrave the surface of the plate. Each plant serves for one piece, in this way each plate is unique.



BO-P04-W01-6 Flat plate 21cm leaf n° 6 BO-B45-W01-6 Bowl of 11,5cm leaf n° 6

BO-S05-W02-3 Tray 17x25cm black leaf n° 3 BO-B06-W02-2 y BO-B06-W02-4, bowls 14cm black, leaves 2 y 4



Special edition for restaurant Diverxo, David Muñoz





Irisat, Ir-Available system shapes and sizes up to 26cm in diameter, ask for larger measurements

Colors

Always black background -B60- rainbow iridescent (in small pieces there will be less variation of rainbow effect) -B61- golden iridescent -B62- silver iridescent

Finish Always iridescent shine



-B62 silver

IR-B05 Bowl 12cm -B60 rainbow

-B61 gold



IR-B06-B60 Bowl 14cm rainbow in Azurmendi



Examples IR-B02 Soy bowl 8cm gold and silver



IR-P42-B61 flat 22cm Ø gold custom



IR-P42-B61 flat irregular shape 22cm aprox \emptyset gold



IR-P22-B60 flat 26cm Ø rainbow



IR-P40-B62 Flat 15x33cm silver iridescent



Martina, MAavailable shapes: MA-P02- 14cm bread MA-P11- flat 23cm MA-P23- flat 26cm MA-P08- flat 32cm MA-P61- tray 15x30cm Others sizes on request Colors

Martina random effect,

Attention: Stains and color intensity can be very variable

Finish

Shiny



Stains and color intensity can be very variable



MA-P61 Tray 15x30cm 4 rised sides



Chef Michael O'hare, The Man Behind the Curtain, Leeds, UK



Chef Stam Halfmike, Greece



Chef Jordi Vila, Maldivas, "Beets and duck"



Chef David Muñoz, StreetXO London

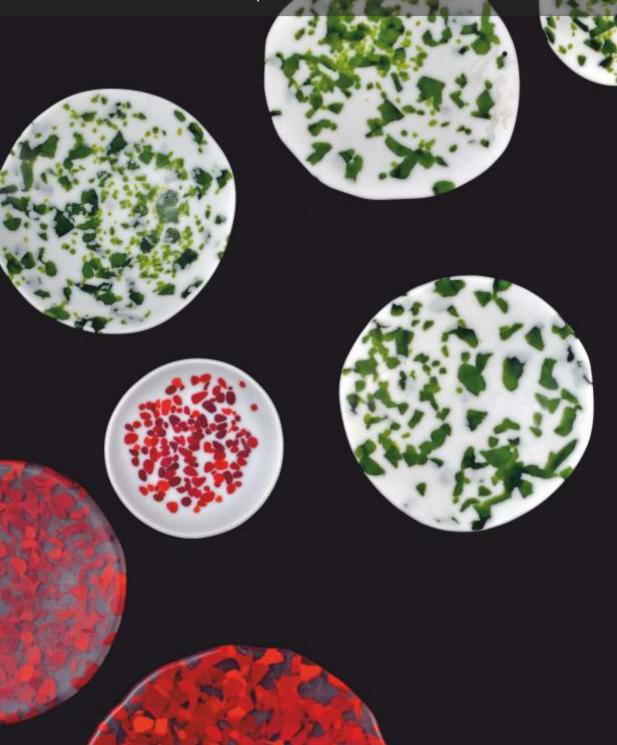


Mix was born from the intention of investigating processes that recycle glass and result in surprising and high quality pieces.

We use selected glass with excellent qualities, which once crushed and sifted are melted at high temperature to obtain a new piece of compact and resistant glass.

The result is a burst of frozen color.

These special pieces are characterized by very organic silhouettes, a certain thickness and aesthetics that evoke rose petals, seaweed, ice ...





Mix, MXsome of the available shapes:

MX-P02- 14cm bread MX-P03- flat 17cm MX-P04- flat 20cm

MX-B05- semi bol 12cm MX-B06- semi bol 14cm MX-B12- semi bol 19cm

Colors

-B0012- rose petals

-B0001- green seaweed light / medium -W0100- white and clear petals

-S0133- white and green petals -02- black

Finish

Satin



Tom Sellers, Restaurant Story, London Mx-P04-W0100 white and clear petals



Alex Tsiotinis, Local Gourmet Festival, Greece Mx-P04-B0012 flat de 20cm rose petals



Tom Sellers, Restaurant Story, London MX-B12-B0001



MX-B12-B0001 Semi-bowl seaweed 19cm Ø



RS-P04-02 Flat 20cm black



Muna" comes from the mixture of two concepts: the surface of the moon and the egg shell. ("Muna" in finnish means egg)

Muna was one of the first series we designed for el Bulli in 2006, time in which we were part of the design team of El Bulli, together with Ferran Adrià and Albert Raurich.

We were looking for something new, light and deep, elegant, sober, subtle but with character. Hence its texture and fineness, like the delicacy of the eggshell,

with irregular edges such as handmade paper, one by one, with its small differences that make it exceptional and inimitable.

Muna is dishwasher safe, lightweight, repairable and resistant.

This serie, like most of our pieces has the particularity that in case of chipped they can be repaired, remaining imperceptible

Muna is made in all shapes and sizes of our system and now also available in many colors.



Muna, MU-

In all system sizes and more

Colors

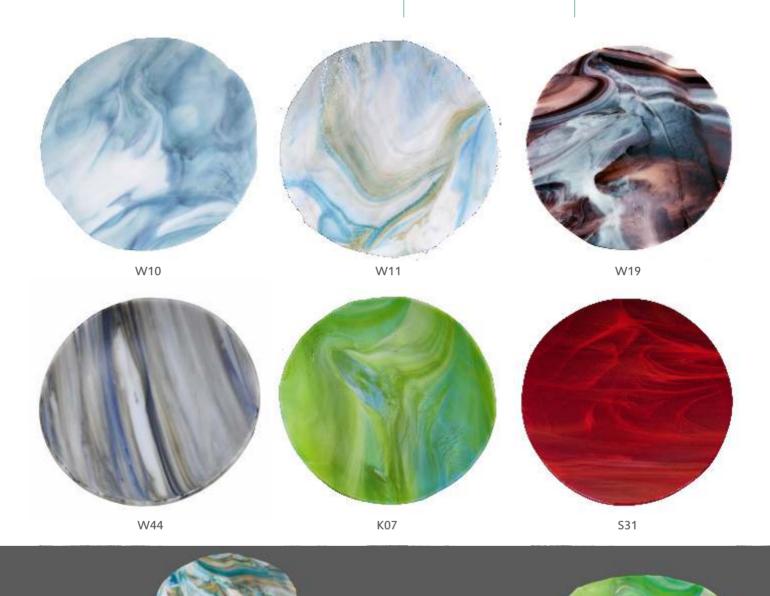
- -W01- white
- -W02- black
- -W10- steel blues
- -W11- turquoise & amber
- -W19- amethyst
- -K05- forest green
- -W44- brown & blue
- -S31- fire red & others

Finish always satin

,

Special only for black and white pieces:

- -OR gold line
- -VE velvet colour





Muna flat 25cm MU-P05-W11 showing the color variations in each piece

Muna flat 27cm MU-P06-K07 and deep 24cm MU-F06-K07



Restaurant Montbar Chefs Doménico Úngaro -sobrasada mochi rectangular Muna MU-S06-02 tray 15x30cm black







Rothko, RT-Available shapes

Available system shapes and sizes up to 26cm in diameter.

Ask for larger measurements

Colors

- -B50- Blue and white
- -B52- Gray and white
- -B55- Amber and vanilla

NEW

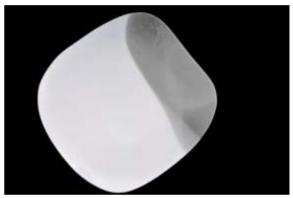
-B56- Orange and vanilla

Finish

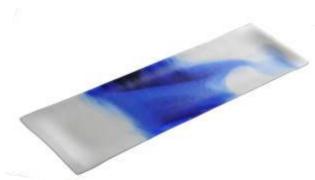
Satin, Shiny on request



Manufacturing process of glass sheets for the series



RT-P42-B52 flat semi-square 22-23cm gray



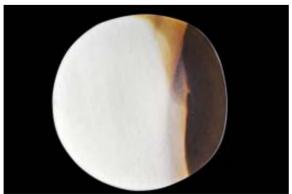
RT-S15-B50 Tray 13x50cm blue



In small pieces, like these examples of 14cm bowl, the colors will vary in each piece from a small spot a big one. RT-B06-B52



RT-P21-B60 flat irregular 25cm blue



RT-P21-B55 flat irregular 24-25cm amber



RT-F07-B55 deep irregular 24cm amber



Satin is a minimalist tableware, the pure expression of our satin glass, the perfect background. It enhances the plating in an exceptional way, since the dishes do not interfere with the visual result, like a blank canvas.

We call these types of plating elements "silent" dishes, because they do not produce visual noise and yield the prominence to the recipe. Even some models are "out of focus" in sight.

Available in all shapes and sizes of the system, with pure blacks and whites, complex colors (for example: celedon, vanilla, pink, opaline) always velvety surface.

Satin is a series that allows customization with an elegant embossing with the desired design.





Satin, SA-

In all system sizes and more on request

Colors

-W01- White

-W02- Black

-S33- Lemmon

-B25- Pink

-S12- Celedon -B45- Vanilla

-Y01- Opaline

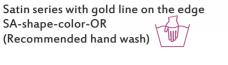
-B70- Light gray

-B72- Medium gray -S15- Pink salmon Finish

always satin

Special

OR Gold line on the edge





Satin bowls, SA-B05-S01 -12cm Ø, SA-B06-S01 -14cm Ø. SA-B07-S01 -16cm Ø, SA-B09-S01 -20cm Ø



Albert Adrià, Enigma, Barcelona, Tomato and watermelon

"Hat" shape special design for restaurant Enigma, SA-H05-S01 Hat 21,5cm (inner 10cm) white "3 milks. Tiger milk, coconut milk & soy milk"





restaurant, that we have been expanding over time. 32 Satin, SAavailable shapes

SU-P02- bread 14cm SU-P25- flat round 25cm SU-P09- oval flat 25x30



SU-F11- conical 19cm SU-F13- conical 22cm

SU-F03- coupé 20cm SU-F05- coupé deep 22cm

SU-B05- bowl 12cm SU-B06- bowl 14cm SU-B10- bowl 20cm

Hat shape

SU-H02- ext..25cm int. 11cm SU-H03- ext. 26cm int. 14cm SU-H04- ext. 30cm int. 14cm



SU-B20-

Bowl-cup simple 11cmØ



SU-B21-

Bowl-cup double 11cmø (encapsulated silver foil) In this model the center can be gold, bronze or silver.

Also the glass can be clear or opaline

Background Colors

- -00- clear
- -01- white
- -02- blackFinish

Always shiny except: Bowl-cup can be satin -S

Black background pieces can be satin (easier to clean)



SU-P09-01 oval 25x30cm white, SU-H03-01 hat 26cm ext., 14cm int. white, SU-P02-01 bread plate 14cm



Suna Bowl-cup double SU-B21-B00 with oak wood stand 11x22cm WO-P02



Samples of Suna bowl-cup double. Left and right SU-B21-B01-S Opaline and satin finish Center SU-B21-00-S Satin finish

Suna bowl-cup.

It is an original iconic piece of el Bulli. The original version has a layer of glass with the silver on the outer. With use, that layer is disappearing, leaving the glass dyed of silver yellow. Currently we have improved the series encapsulating the silver between two layers of glass, being totally protected and greater shock resistance.

Still, there are restaurateurs who prefer the original being finer and more delicate. The suna bowl-cup has no base, can be used as is or support in another proposal.



Varpa, VA-Available shapes For simple (thick 3mm <20cm, thick 4mm >20cm) can be in all the system shapes and sizes.

Some examples: VA-P02 bread 14cm VA-P04 flat 21cm VA-P05 flat 25cm VA-P06 flat 27cm VA-P07 flat 30cm VA-BS31 flat disc 35cm VA-F13 bowl conical 22cm VA-B05 bowl 12cm VA-B06 bowl 14cm VA-B07 bowl 16cm VA-B08 bowl 18cm VA-B10 bowl 20cm VA-H06 Hat ext. 30cm

For double (thick 6mm)
VA-BS31 flat disc 35cm
VA-H07 Hat ext. 35cm, inn. 14cm



Colors Glass always clear with

white enamel

Thick and quality -00 Simple surface decoration

-0100 Double encapsulated decoration

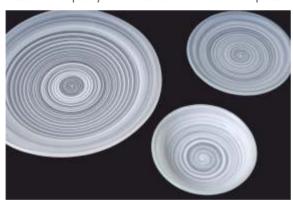
Finish

Shiny surface

Others possibilities on request



Detail of the quality of the decoration in the double pieces.



VA-P06 Varpa flat simple 27cm Ø VA-P02 Varpa bread simple 14cm Ø VA-B05 Varpa small bowl simple 12cm Ø

Attention!!

Notice that this pieces are transparent and reveals the color of the background. In this photographs the background is black. The pieces have no black color.



VA-B07-01 Varpa bowl 16cm Ø simple



VA-P04 simple 20cm Restaurant Línia, Sergio Ruiz, Barcelona



Enameling by hand



VA-H07 Hat shape, ext. 35cm, int. 14cm double

Velvet, VE-This series is characterized by a beautiful velvety surface, with metallic shines of different intensity according to the fusing temperatures. Technically the velvet series is based on the satin pieces that are hot coated with the velvety finish. They are dishwasher safe pieces. The velvet coating is made of prime minerals. The coating can also be obtained over the entire surface or drawn by hand, which we call "script". Its very interesting the effect that occurs when it contains transparent liquids. Enigmatic and elegant, the velvet tableware does not go unnoticed. In copper, gold, blue and metallic greens.

Velvet, Ve-

In all system sizes and more.

Colors

-02M1- golden

-02M2- green

-02M3- copper

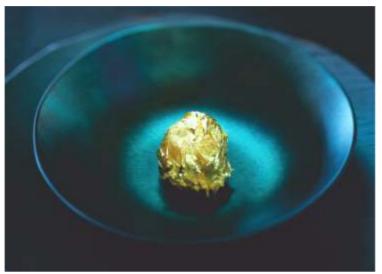
-02M5- blue

The intensity of the velvet effect is different according to the fusing temperatures.

Finish velvet

Special

-SCRIPT decoration spyral by hand



Halaveli, Jordi Vila, Maldivas, Foie gras



VE-F13 Velvet conical 22cmø at restaurant Melisse, USA



VE-B05 Bowl velvet 12cm Ø
Decoration <u>velvet script</u>, hand painted in small pieces.
-02M1 Golden -02M2 Green -02M3 Copper



Old Velvet in pieces bigger than 20cm



VA-B07-S02M5 Bowl 16cmø blue velvet



Takayuki kamiya, foto by Patrick Gauthey



Vitta	Vintage.	. VV-

All sizes and others series: Bases, Nidos, Tauletas and Leaves

Colors

look down the wide color combination and printed texture

Finish

Shiny
-S option satin



El Celler de Can Roca, Jordi Roca, Girona VV-B07-G02 VINTAGE bowl 16 cm G02 cobalt blue



Bowl 14cm VV-B06

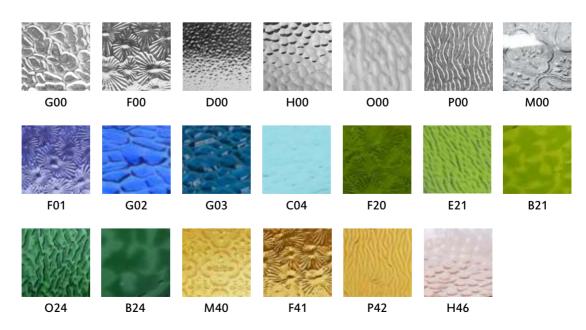


Dani García, Marbella, "moresc" -M40



Round plates with "moresc" glass -M40

Sample of some of the texture and color references available.



Cirklo, CI-

This serie is "circle" in esperanto and is the product of research in new processes of thermoforming of glass.

Cirklo is a deep deposit with waves around that remember the fall of a tissue. The center of the plate can be bright so the spoon does not make noise and can also be satin if desired.



Cirklo, CI-

Shapes:

CI-B01- int. 12cm CI-B02- int. 14cm CI-B03- int. 20cm

Colors:

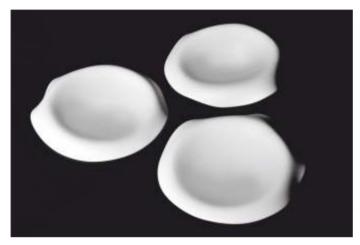
- -S01- white
- -S02- black
- -B60- rainbow iridescent
- -B61- golden iridescent
- -B62- silver iridescent

-W02M01- Golden velvet center and satin black

Satin center

The small cirklo (12cm) has a satin center. In the other sizes and in white or black, the center is shiny, but it can be done in satin like the rest of the piece, if desired.

- -Also available in velvet finish -Also in Vitta Vintage colors and textures



CI-B01-01 Cirklo 12cm white



CI-B02-B60 Cirklo 14cm golden iridescent



CI-B03-02 Cirklo 20cm black, bright center



CI-B02 and CI-B03-W02M01-BS Cirklo of 14 and 20cm Ø Golden velvet center and satin black. Available also in 12cm and all the velvet colors.



Montbar, Barcelona

Cirklo Himalaya

Cirklo Himalaya is a piece developed for Gaggan Anand inspired by the valleys and the mountains of the Himalayas. A plated micro-landscape.

Cirklo Himalaya, CI-S01

Colors:

Special model

-S01- white

25cmØ x6cm height

- -S02- black
- -S02M01- golden velvet
- -S02M02- green velvet
- -S02M03- copper velvet
- -S02M05- blue velvet

More colors on request





Alex Tsiotinis, Greece

Cirklo Manglar

Manglar is a podium to present snacks.
The upper part can be flat or deep.
The first one was made for the special tableware of Astrid & Gastón in 2014

Shapes:

CI-M02- Manglar bowl 12,5cm Ø x11cm height

CI-M04- Manglar flat surface 12,5cm Ø x11cm height

Colors:

- -S01- white
- -S02- black
- -S02M01- golden velvet
- -S02M02- green velvet
- -S02M03- copper velvet
- -S02M05- blue velvet



Takayama, restaurant Krésios, Italy



Decoding Dom Pérignon, elBulli Foundation



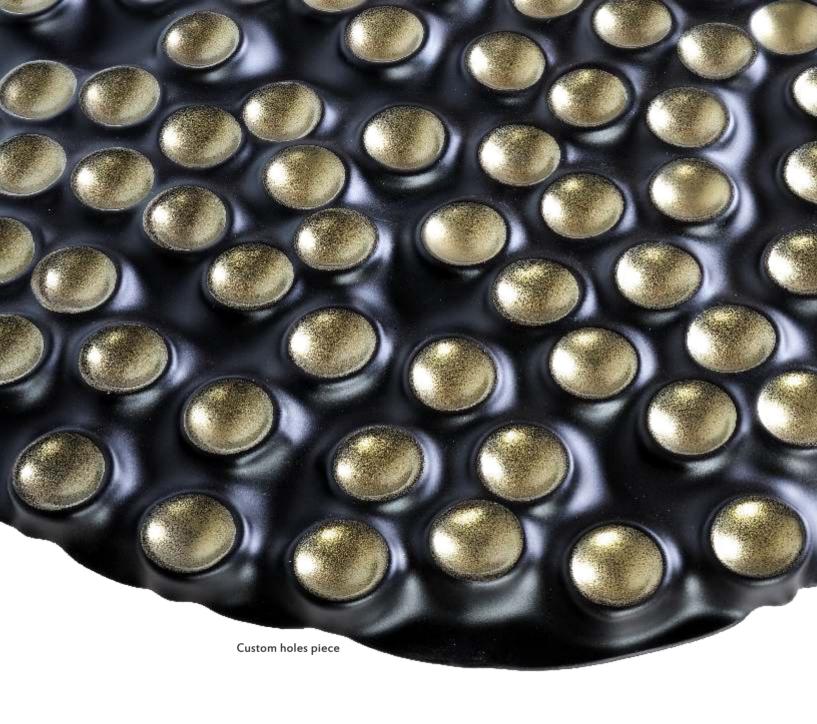
CI-M02-S01 Manglar satin white bowl, bright center



CI-M04-S01 Manglar satin white flat surface



CI-M02-S02M01 Manglar bowl golden velvet 12,5cm Ø x11cm







Clots, CL-

New tasting formats need new supports.
Snacks with spherical shapes do not hold well on a flat plate.

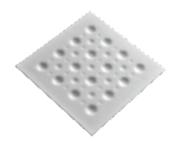
The "clots" series helps to serve semi-spherical snacks, balls, finger-food and also other types of shapes, such as oysters.

Airbags, Restaurant Tickets, Albert Adrià, Barcelona.





CL-C02-S01 4 holes 14x14cm Disfrutar



CL-C15-S01 25 holes el Bulli 20x20cm



CL-C35-02M11B Panot Barcelona 18x18cm golden velvet



CL-V05-S01
3 oysters stand 20x25cm aprox. white



CL-V03 for 8 oysters, 34cm Ø aprox. -S02M2 black and green velvet



CL-V01-S01 white 12 oyters stand aprox. 40cm Ø Possibility of another number of holes



CL-V11-S02M11-B
13 holes of 3,8cm, exterior 24cm Ø, golden velvet.
As in the case of oyster support
it is possible to do it with another number of holes,
as in the image of the presentation of this series



CL-C22-S22 5 holes exterior 23cm Ø Tickets



CL-C23-S01 5 slots for razor clam exterior 25cm Ø



CL-V11-S02M11-BS 13 holes of 3,8cm exterior 24cm Ø, golden velvet and black satin

Shapes 0.0.0.0 0,00 $_{\circ}$ CL-C02 CL-C15 CL-C35 4 holes 14x14cm Disfrutar 25 holes 20x20cm el Bulli 18x18cm CL-V05 CL-V03 CL-V01 3 oysters stand 8 oysters stand 12 oysters stand 20x25cm aprox. 34cm Ø aprox aprox. 40cm Ø CL-V11 CL-C23 CL-C22 13 holes de 3,8cm 5 slot for razor clams 5 holes exterior 25cm Ø exterior 23cm Ø Tickets exterior 24cm Ø S44 blue S02M05 blue S01 white S02 black S02M11 S02M03 S02M02 S43 blue and "tickets" golden velvet turquoise velvet copper velvet green velvet "tickets"







MI-M01-W01 Mini clova 6x9 Restaurant Disfrutar Oriol Castro, Eduard Xatruch, Mateu Casañas



MI-M01 Mini clova 6x9 Wide range of colors



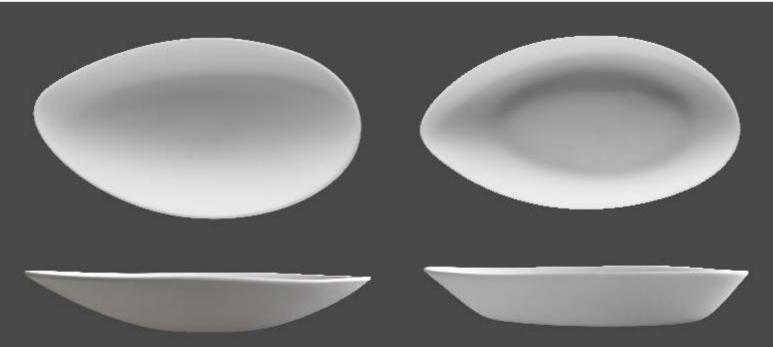
MI-M02-S11 shell 11x21cm vanilla color

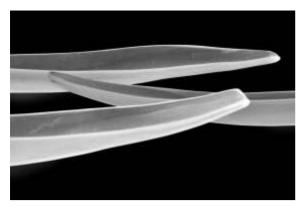


MI-M02-S11 shell 11x21cm vanilla Albert Raurich, Rest. Dos Palillos, Barcelona

MI-M03 12x23cm big Clova curved and little base

MI-M04 12x23cm big Clova flat base





MI-M07-00 Clear and satin "Ria 1" detail 3X33cm



Restaurante Diverxo, David Muñoz, Madrid MI-M07-00 "Ria 1" 3x33cm satin clear



MI-M07-02 "Ria 1" satin white 3x33cm



MI-M07-B60 "Ria 1" black and rainbow iridescent



MI-M08-W48-S "Ria 2" 6x33cm stone color satin



Corneto, CO-

Stand for cornetos, stackable and intelligent.

Shapes:

CO-P01- 1 hole

CO-P02- 2 holes

CO-P03- 3 holes

CO-P04- 4 holes

Hole diameter 14mm (optional 10, 12, 16mm)

Colors

-S01- white

-S02- black

-B72- gray

-K05- forest green

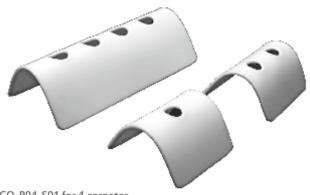
More colors available (satin series, vitta vintage and velvet)



Paco Pérez, Rest. Miramar, Girona.



Felipe Bronze, Rest. Oro, Brazil.



CO-P04-S01 for 4 cornetos
CO-P02-S01 2 for 2 cornetos
CO-P01-S01 for 1 corneto
satin white color
and 14mmØ hole



4 units of CO-P02-B72 for 2 cornetos gray color and $14mm\emptyset$ hole

Net, NE-

Net is a grid-shaped snack stand that helps service and tasting in a fun way. Some of the models are suitable for cornets of different thicknesses. A delicate but surprising piece.

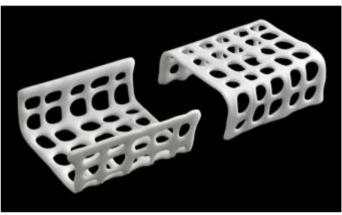
NE-

Shapes:

NE-N10- 30x10x7cm NE-N11- 15x10x5cm NE-N17- 8x30x2cm

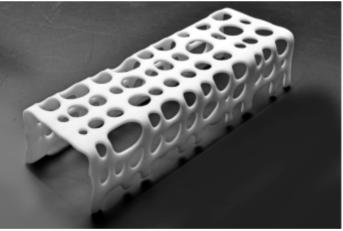
Colors:

- -W01- white,
- -W02- black
- -W02M01- golden velvet
- -W02M02- green velvet
- -W02M03- copper velvet
- -W02M05- blue velvet



NE-N11-W01 - Corneto stand "net" 15x10x5cm white





NE-N10-W01 - Corneto and snack stand 30x10x8cm white



NE-N17-W02M02 at restaurant Punto MX



NE-N17-W02M02 - Snacks and petits fours stand 8x30x2cm green velvet for Punto MX

Spoons, CU-

Items to take to the mouth or serve snacks.

Models according to photos

Colors

- -S01- white
- -S02- black
- -S02-M11- golden
- -B60- rainbow iridescent
- -K05- green forest
- -S31- reds and variations
- -B33- green like bamboo leaves





CU-P04-B60 Form 2 irregular shape 2x8cm rainbow iridescent



CU-P06-S31 Form 3 irregular petal 6x7cm red color with variations



CU-<u>P02</u>-S02 Form 1 with Decó decorations in bright and satin



CU-P05-K05 Form 2 irregular 3x10cm and green forest



CU-P10-S02-M11 leaf form for hold snacks 7x11-13cm in gold velvet

Drap, DR-

This piece was designed to be the presentation tableware in the restaurant El Bulli 2009-2011 years.

It had to be elegant, to evoque the waves of the sea and to have some textile appearance, like the tablecloth, so as not to attract attention.

Shapes:

DR-1030- flat 10x29cm

DR-1330- flat 13x29cm DR-1338- flat 12x37cm

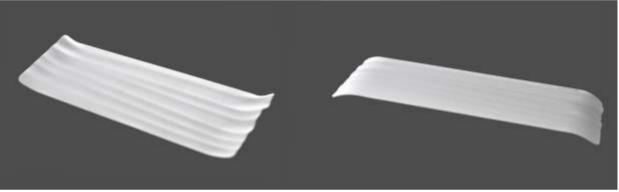
DR-1620- flat 16x19cm

DR-2030- flat 20x29cm

Colors

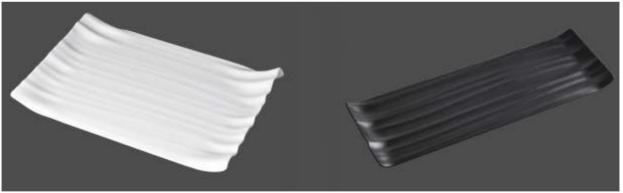
-S01 satin white

-S02 satin black



DR-1030-S01 flat 10x29cm

Reversible use possible



DR-2030-S01 size 20x29cm white

DR-1238-02 size 12x37cm black

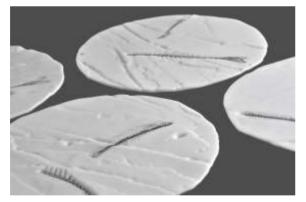


Spine, SP-



Tray 1 rised side	Tray 2 rised sides	Tray 4 rised sides
SP-L02- 11x24cm SP-L03- 11x30cm SP-L04- 15x20cm	SP-D03- 11x30cm SP-D05- 10x50cm SP-D07- 15x40cm	SP-S06- 15x30cm SP-S07- 15x40cm SP-S08- 15x60cm SP-S10- 18x37cm SP-S12- 27x27cm
Bases SP-BS05- 18cm ø SP-BS15- 32cm ø SP-BS09- 20x40cm SP-BS10- 25x25cm		Colors: -W03- 5mm thick satin white -W01- 3mm thick satin white -W04- 5mm thick satin black

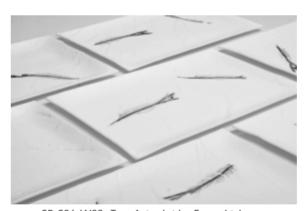




SP-BS05-W01- Base 18cm ø 3mm thickness white



SP-S10-W03- 18x37cm 5mm thickness white



SP-S06-W03- Tray 4 rised sides 5mm thickness 15x30cm white



SP-S07-W04- Tray 15x40cm 5mm thickness black

Golf, GO-

Golf was the first piece designed for the Bulli in 2004.

It is an example of a minimalist plate: the minimum surface to serve snacks with spherical shape. Golf is an example of a modular system and allows the possibility of many combinations. There are Golf with holes of 2cm and 3cm.

Shapes:

2cm holes:

GO-A2x6- 12 holes 6,5x18cm GO-A3x4- 12 holes 9x12cm GO-A4x4- 16 holes 12x12cm

3cm holes:

GO-B2x3- 6 holes 11x16cm GO-B2x4- 8 holes 11x21cm GO-B2x5- 10 holes 11x25cm GO-B2x10- 20 holes 11x50cm GO-B3x3- 9 holes16x16cm

GO-B4x4- 16 holes 21x21cm

Colors

-S01-S- satin white

-S01-B- bright white

-S02-B- bright black

-B43-B- bright red

-B20-B- old silver

-S02M11- golden velvet

-S02M12- green velvet -S02M13- copper velvet

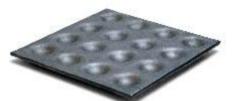
-S02M15- blue velvet



GO-A2x6-S02-B plate with 12 holes of 2cm 6,5x18cm bright black



Restaurant Akrame, París



GO-A4X4-B20-B plate with 16 holes of 2cm 12x12cm old silver



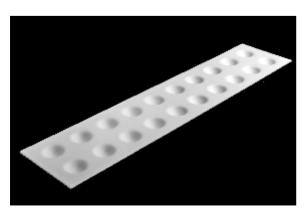
GO-B2x3-M15 plate with 6 holes of 3cm 11x16cm blue velvet



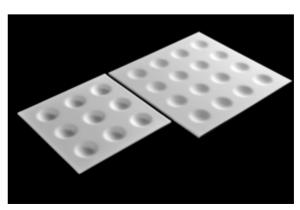
GO-B2x4-B43-B plate with 8 holes of 3cm 11x21cm bright red



GO-B2x5-M11 plate with 10 holes of 3cm 11x25cm golden velvet



GO-B2X10-S01-S plate with 20 holes of $3 \text{cm} \emptyset$ 11x50cm satin white



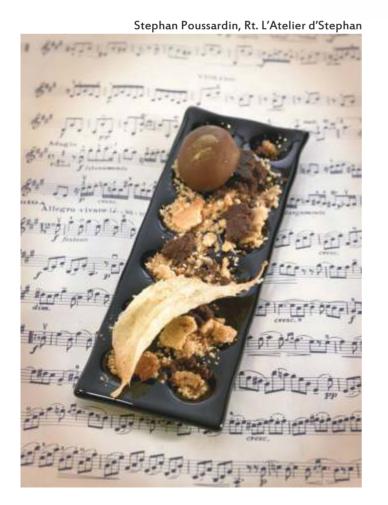
GO-B3X3-S01-S 16x16cm y GO-B4X4-S01-S 21x21cm in satin white



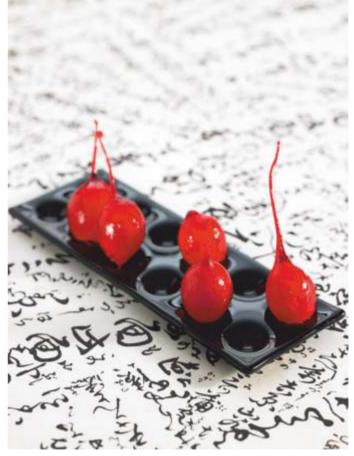
Albert Raurich Rt. Dos Palillos



Hideki Matsuhisa Rt. Koy Shunka



Iker Erauzkin, Rt. Espacio Uma







Leaves, FU-

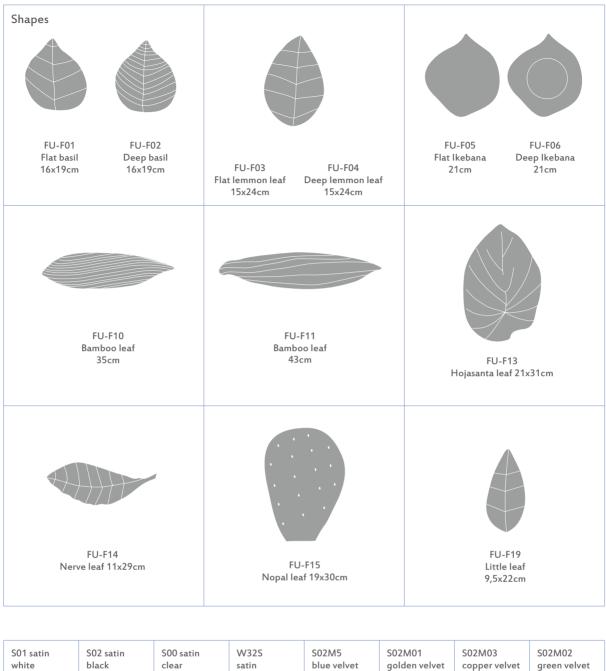
Inspired by nature, designed to provide sensoriality and beauty in the gastronomic experience. Ripples are ideal for serving snacks

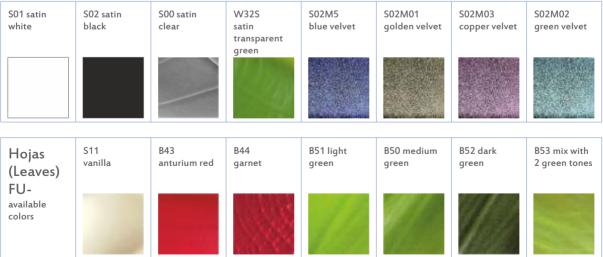


Aitor Zabala, rest. SOMNI, L.A. USA



Leaves FU-







FU-F02-W32-S Deep basil 16x19cm satin transparent green



FU-F03-W32-S flat lemmon leaf FU-F04-W32-S deep lemmon leaf smooth transparent green



FU-F05-B30-S Ikebana leaf flat and green



FU-F06-S02M01 Ikebana leaf deep golden velvet





FU-F10-B35 Bamboo leaf 35cm with 2 green mixed



FU-F10-S00 Bamboo leaf 35cm satin clear





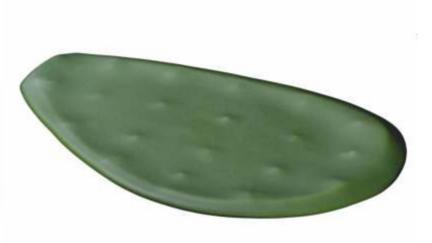
FU-F14-S11 Nerve leaf vanilla Restaurant Miramar, Paco Pérez



FU-F14-B30 nerve leaf medium green



Mont-Bar, chef Doménico Ungaro, Barcelona



FU-F15-B30 nopal leaf 19x30cm



Restaurant Akrame, chef Benallal, Paris



FU-F19-S02 little leaf 9,5x22cm satin black



Little leaf with handpainted custom gold line



Nenúfar, FU-F07-

Aprox. . 12cmø x 3cmH

Colors:

- -B21- turquoise
- -B33- light moss green -B34- grass green -B59- light red

- -B60- pepper red -B61- moss green





FU-F07-B33 y B61 Nenúfar light and medium green, Iker Erautzkin, Barcelona. Foto by Becky Lawton



FU-F07-B61 Nenúfar moss green, El Celler de Can Roca, Girona

Icestone, IC-

Thick pieces of satinglass that remind the ice.
They can be frozen to keep the temperature cool longer.

Icestone, IC, Shapes:

IC-M01- 9x25cm IC-M02- 16x23cm IC-M03- 25x25cm IC-M04- 4x22cm Colors

-00- satin clear -000- satin light green clear



IC-M03-00 square 25x25cm, 4 legs, muna texture, satin clear glass



IC-M04-000 long 4x22cm, with 2 legs, muna texture, satin light green glass



IC-M02-00 rectangle 16x30xm, with 2 legs, muna texture, satin clear glass

RP-R10-02- Cutlery rest Botánica serie 2,5x10cm black with white fosilization

RP-R02-02 Cutlery rest stripes flat 5x10cm black

Cutlery rest, RP-

The cutlery rest is back!

To beautify the staging, as an element of distinction, hold the cutlery and chopsticks without them coming into contact with the tablecloth or table.

Cutlery rest, RP-Shapes:

- -R01- 2,5x10cm Stripes-Muna flat
- -R02- 5x10cm Stripes-Muna flat
- -R03- 6x11cm Muna
- -R05- 2x12cm Muna
- -R04- 2x8cm High texture
- -R11- 2,5x10cm High texture
- -R07- 2,5x12cm "3 Bits"
- -R08- 3,5x10cm plane 6mm thickness with iridescent inside
- -R10- 2,5x10cm Botánica
- -R12- 3x11x0,8 satin clear
- -R12-00-OR- 3x11x0,8 satin clear with gold line
- -R13- 4x11cm rounded

Colors

- -00- satin clear
- -01- white
- -02- black

RP-R13-00 4x11cm rounded with custom drawing



RP-R04-02 Cutlery rest Alta Textura 2x8cm black



RP-R08 3,5x10cm flat 6mm thickness with iridescent inside



RP-R12-00-Or 3x11cm with golden line



RP-R07-01 2,5x12cm with custom logo

Mackintosh, MK-

Plate that recalls the drawings of roses that can be found in the stained-glass windows of the designer of the early twentieth century, C.R. Mackintosh.

Jordi Vila, Constance, Halaveli MK-R05-S01-S Mackintosh 22cm satin white 70 Mackintosh, MK-

Shapes:

MK-R05- Ext. 22cm Int. 11cm MK-R06- Ext. 27cm Int. 13cm

Colors:

- -S01-BS- satin white with bright interior -S02-BS- satin black with bright interior
- -B60- rainbow iridescent
- -S20-S- satin red and orange waters

Velvet colors:

- -S02M1-B- shiny golden velvet
- -S02M2-B- shiny green velvet
- -S02M3-B- shiny copper velvet -S02M5-B- shiny blue velvet



MK-R05-S02M2-B Mackintosh 22cm green velvet



Hermanos Torres, restaurant Dos Cielos, Barcelona.



Michael Cimarusti, Providence L.A. USA



MK-R06-S20-S Mackintosh 27cm satin red and orange waters

Meteorite and Cane Meteorite unique piece inspired by the surface of a meteorite, with great impact on the table. Metallized coatings are used that give brilliant reflections and stony textures. Caña (Cane), The skin of a sugar cane, an elegant and minimalist plate, available in different lengths and colors.



Cane, MI-V, sizes:

MI-V01- short cane 7x22cm

MI-V02- cane 7x30cm

MI-V03- long cane 7x40cm

MI-V04- extra large cane 7x60cm

BS-VL01- pyramidal base 12x40x8cm



Colors:

-01- white

-02- black

-K05- green forest

-W21- blue-green variations

-All the velvet colors



MI-V04-02M1 long caña 7x40cm black and gold velvet

BS-VL01 pyramidal base 12x40x8cm

Meteorito, Mi-, sizes:

Mi-P01- ext. 20cm, int. 7cm Mi-P02- flat ext. 20cm, int. 9cm

Colors:

-RO- hot tones, golden and reds

-AZ- blue tones, blues and greens



MI-P02-AZ Flat Meteorito ext. 20cm, int. 9cm blue tones

MI-P01-RO Meteorito ext. 20cm, int. 7cm hot tones





Neo Barroque, NB-Shapes:

NB-1722- Flat 17x22cm NB-1520- Flat 15x20cm NB-1317- Flat 13x17cm

NB-F-2227- Deep 22x27cm NB-F-1520- Deep 15x20cm

Colors:

-PL- Old silver

-CO- Copper



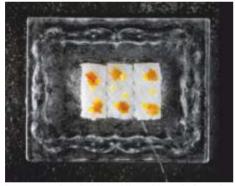
NB-1520-PL Neo Barroque 15x20cm flat old silver NB-1317-PL Neo Barroque 13x17cm flat old silver



NB-F-1520-CO Neo barroque 15x20cm deep copper



NB-F-2227-PL Neo barroque 22x27cm deep old silver NB-F-1520-PL Neo barroque 15x20cm deep old silver



Restaurant Dos Palillos, Albert Raurich, Barcelona



sample of copper dye variations



Restaurant Miramar, chef Paco Perez, Girona



Restaurant Dialogue, USA

Niu, NI-

Niu was born as a plate with no meaning, that does not remember anything known and so the diner has no noise in the dining experience.

Niu responds to the typology of dishes that we call nests and that have large edges and collected shapes that remind them.

The first Niu was designed for Mugaritz.

NI-C01-B62 Nido 15cm silver iridescent



NIU-NIDO-NEST, Ni-

NI-C01- Nido Mugaritz 15cm NI-C02- Nido Globular 19,5cm

Colors

- -01- white
- -02- black
- -B60- iridescent

Also possible in others glasses like vitta vintage series, etc



NI-C01-01 Nido Mugaritz 15cm satin white



Restaurant Mugaritz NI-C01-01



Restaurant Somni, Aitor Zabala, L.A. USA NI-C02-01 Nido globular 19,5cm white



NI-C01-B60 Nido Mugaritz 15cm rainbow iridescent



NI-C02-01 Nido globular 19,5cm white



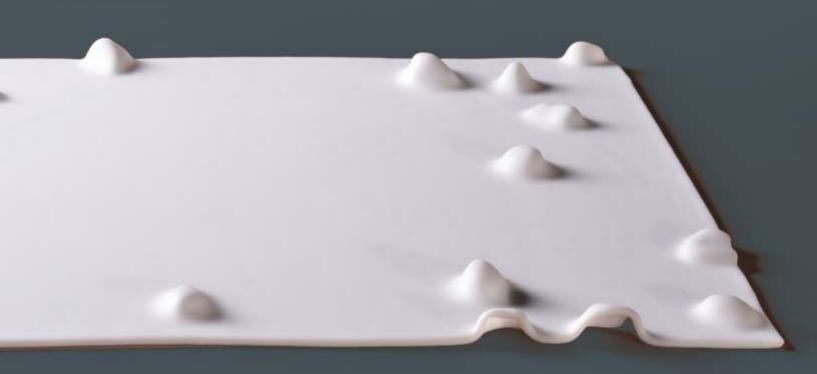
NI-C02-W41 Nido globular 19,5cm color "jade"

Rocks, RC-

In the act of plating, sometimes the chef need large areas to express his creativity and stimulate the diner with a beautiful composition of textures, shapes and colors.

The plate becomes a surface to capture a landscape and an artistic composition.

Rocks bases are flat pieces that can contain different types of reliefs, proportions and textures to make a spectacular plating.



ROCKS

Shapes (see bellow)

Rocks around smooth center RC-BS03- 10x20cm

RC-BS09- 20x40cm RC-BS10- 25x25cm

RC-BS21-30x40cm

Central rocks

RC-BS11- 25x25cm RC-BS20-30X40cm Round with mountains

RC-BS07- round 21cm

RC-BS12- round 27cm

RC-BS13- irregular oval 23x30cm

RC-BS15- irregular round 32cm

Others models

RC-BS05- base 5 big rocks 15x18cm RC-BS14- flat 30x40cm all mountains

RC-BS02- round 11 cm with 3/4 stones

BS-BS22- base 15x60 central rocks

RC-H09- rectangular "hat" 25x30cm, central hole of 14cm mountains around satin white with bright center

-W01- white

-W02- black

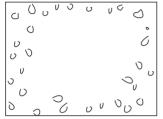
Velvet

-S02M1-B- golden velvet

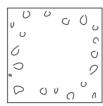
-S02M2-B- green velvet

-S02M3-B- copper velvet

-S02M5-B- blue velvet



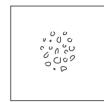
RC-BS21- 30x40cm



RC-BS10- 25x25cm



RC-BS20- 30X40cm



RC-BS11- 25x25cm



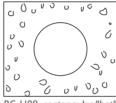
RC-BS09- 20x40cm



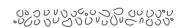
RC-BS03-10x20cm

RC-BS02round 11 cm

with 3/4 stones



RC-H09- rectangular "hat" 25x30cm, central hole of 14cm



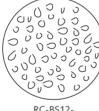
BS-BS22-01- Base 15x60 central rocks white



RC-BS05base 5 big mountains 15x18cm



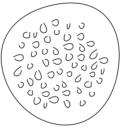
RC-BS07round 21cm



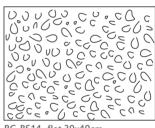
RC-BS12round 27cm



RC-BS13oval 23x30cm



RC-BS15irregular round 32cm



RC-BS14- flat 30x40cm





RC-H09-W01

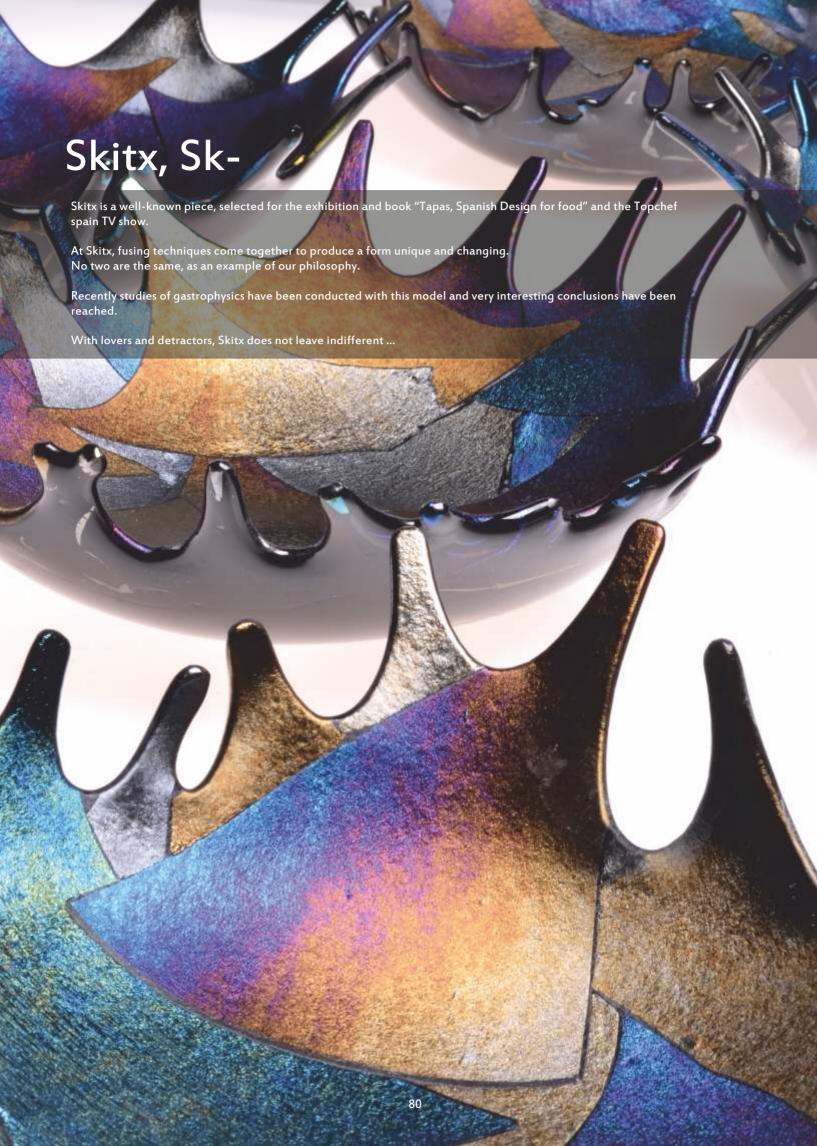




Stan Halfmike, Greece



RC-BS13-W01 oval 23x30cm satin white



Skitx - Sk-Bowl SK-B02- Skitx bol 12cm aprox. internal size 8cm

SK-B04- Skitx bowl 15 cm internal size 12 cm

SK-B06- Skitx bowl 20cm aprox. internal size 15cm

Base

SK-BS01- Skitx base15x20cm

SK-BS04- Skitx base 22cmØ, internal size 15cmØ

SK-BS06- Skitx base 27cmø, internal size 20cmø

Skitx cloud

SK-N01- Skitx cloud 15cmØ

SK-N02- Skitx cloud 21cmØ

Colors:

-W01- white

-W02- black

-B60- rainbow iridescent

-B62- silver iridescent



Skitx bowl Skitx base Skitx cloud



SK-BS06-W01 Skitx base 27cm - int 20cm Tadashi Takayama, Krésios, Italia



SK-B06-W01 Skitx bowl 20cm - int. 15cm



El Celler de Can Roca, Foto by Mikel Ponce SK-N02-W01



SK-B04-B62 Skitx bowl 15 cm aprox. internal 12 cm silver iridescent

Tauleta (little table), TA-

Supports in the form of a table that raise snacks, nigiris, petits fours...

Mignardises, Yves Jehanne, restaurant Hotel Le place d'armes , Luxembourg



Tauleta, TA-

TA-T01- 6x21x4cm TA-T02- 12x21x4cm TA-T04- 11x11x4,5cm

TA-N25- 14x25cm straight legs TA-N26- 14x33cm straight legs TA-N21- 7x23cm curved legs TA-N24- 8x44cm curved legs

TA-P32- 17x32cm little table

Colors

-W01- white

-W02- black

Velvet

-02M1- golden velvet

-02M2- green velvet

-02M3- copper velvet

-02M5- blue velvet

-M40- "moresco" glass



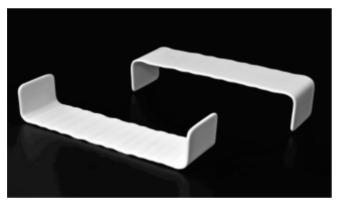
TA-N25-02M1 tauleta 14x25cm straight legs reversible piece, with gold velvet and stripes



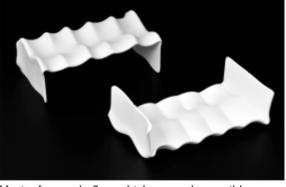
TA-N21-W02 tauleta 7x23cm curved legs satin black



TA-T05-M40 5x15x3cm "moresco" glass TA-T06-M40 11x11x4cm "moresco" glass



Tauleta for snacks 3mm thickness and reversible TA-T01-W01 mesita white 6x21x4cm TA-T02-W01 mesita white 12x21x4cm



Mesita for snacks 3mm thickness and reversible ON-06-W01 - 12x20x6Hcm



TA-N26 14x33cm straight legs Restaurant Miramar, Paco Pérez.

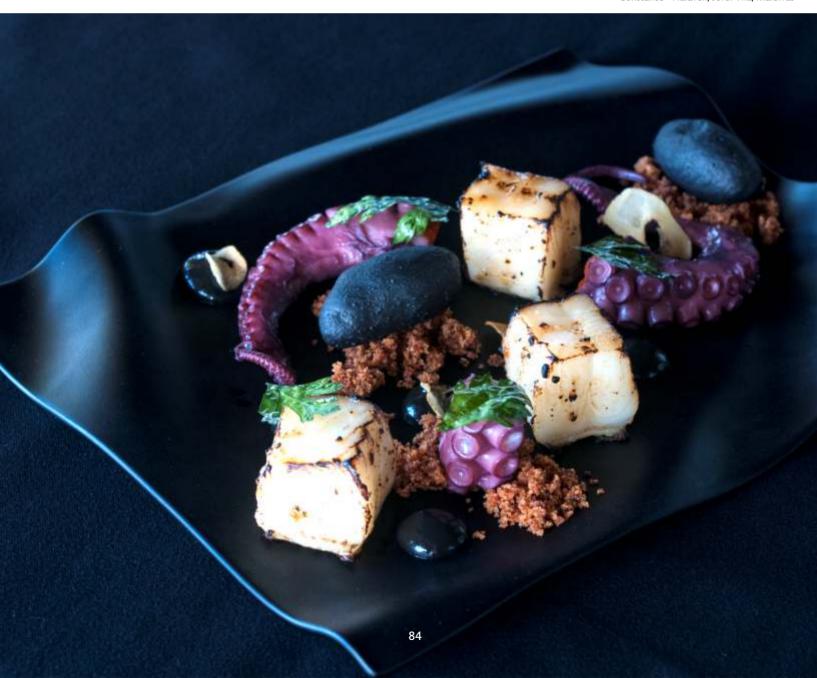


TA-P32-W02 tauleta special shape black 17x32cm

Wrinkled, WR-

Wrinkled glass are wavy surfaces, like mini-landscapes, for the art of plating.

Constance - Halaveli, Jordi Vila, Maldivas



Wrinkled, WR-

3mm thickness:
WR-P06 20x25cm
WR-P07 22x30cm
WR-P08 27x29cm
WR-P09 25x25cm
WR-P10 25x25cm el bulli
WR-BS01 round 27cm Ø

6mm thickness with stripes and velvet

WR-F01-S02M02 Wrinkled 13x13cm black and green

WR-F03-S03M02 Wrinkled 13x19cm black and green

Colors:

- -S01B bright white
- -S01S satin white
- -S02B bright black
- -S02S satin black



WR-P17-S01S wrinkled round 27cm Ø satin and reversible, Restaurant Sant Celoni, Oscar Velasco, Madrid.



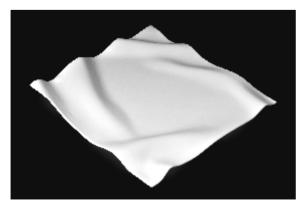
WR-P10-W01B Wrinkled 25x25cm bright black, El Bulli



WR-P06-W01S wrinkled satin black 20x25cm (foto by Brut Café, Rusia)



WR-F01-S03M02 Wrinkled 13x13cm black and green 6mm thick. WR-F03-S03M02 Wrinkled 13x19cm black and green 6mm thick.



WR-P09-S01S wrinkled satin white 25x25cm



Restaurant Lluerna, Victor Quintillà, Santa Coloma de Gramanet

Wood, WO-

Wood is a warm and beautiful material.

We had worked with wood making sculptures and some occasional assignment for chefs, and finally we have incorporated the necessary tools for turning, forming and finishing with our philosophy: serial pieces and at the same time unique.

Generally the finish is oil, so to keep them in optimum condition we recommend to apply essencial oil them once a week. They can also be varnished with ecological lasures and suitable for the hotel industry.



Wood, WO-

Turned by hand, straight or frustoconical shape:

WO-T01- 13/15cm WO-T02 - 19/21cm WO-T03 - 30/32cm

- -Podium 14cm
- -Brochette Latira
- -Brochette Lacasa
- -Brochette Banana

Woods:

For turned parts, always noble and tropical woods, check availability

For Brochette and other pieces, melis or oak wood



Special podium every piece is unique and different, about 14cm x 14cm height

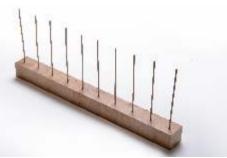




Brochette Lacasa



Brochette Banana



Brochette Latira

Zig-Zag, ZZ-

Zigzag helps to place round and elongated elements like razor shell, croquettes, small tacos ...



ZIG-ZAG, ZZ-

ZZ-Z01- 1 slot 13x13cm 3mm thickness ZZ-D02- 2 slots 18x15cm stripes 6mm thickness ZZ-D03- 3 slots 20x14cm stripes 6mm thickness

ZZ-Z06- 1 slot 6x27cm ZZ-Z07- 2 slots 11x27cm ZZ-Z08- 3 slots 18x27cm ZZ-Z09- 4 slots 22x27cm ZZ-Z13- 4 slots 24x25cm

Colors

- -01- satin white
- -02- satin black

(Some models are shiny and satiny)

Velvet

- -02M1- golden velvet -02M2- green velvet -02M3- copper velvet

- -02M5- blue velvet



ZZ-D01-W02 black 6mm 1-2 slots reversible 13x13cm



ZZ-Z01-W01 white 3mm 1-2 slots reversible 13x13cm



ZZ-D02-02M2 2 slots 18x15cm green velvet



ZZ-D03-02M3 3 slots 20x14cm copper velvet



ZZ-Z06-S02-BS 1 slot razor clam 6x27cm black satin / bright



ZZ-Z07-S02-BS 2 slots razor clam 11x27cm black satin / bright



Snack, Restaurante Miramar, Paco Perez, Llançà, Girona



ZZ-Z09-S02-BS 4 slot razor clam 22x27cm black satin / bright

Custom

Custom possibilities:

- relief drawings and logos
- printed logos
- custom models



Presentation or brand plate, satiny series. with engraved logo of the restaurant Iluerna. Each piece has a diferent part and different sizes.

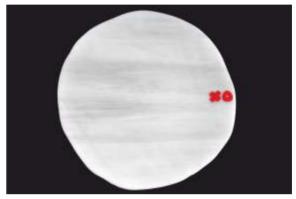


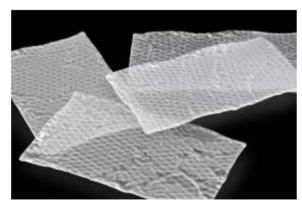
Plate for StreetXO London, alabaster effect glass, screenprinted logo in high temperature.



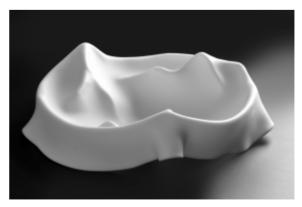
Plate with Ikibana leaf shape and logo Jason Tan enameled in high temperature.



Piece for HeART Ibiza with shiny engraved logo



Custom desing, "Fragil" for restaurant Àbac, Jordi Cruz, Barcelona



Custom design, "Himalaya" for Gaggan Anad, Banckgog.



Custom piece for Enoteka, Paco Pérez, Barcelona



Custom plate for The Man Behind the Curtain Michael O'Hare, Leeds, UK



Engraved plate for Spoonik, Barcelona



Engraved plate for Providence, Los Angeles, USA



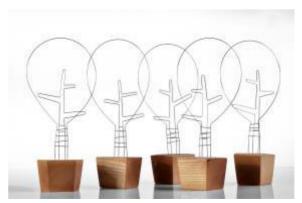
Cutlery stand for Cañabota, Sevilla.



Brand plate for Rte. La Boscana



Custom plate for Michael O'Hare, Leeds, UK



Custom piece for Somni, Aithor Zabala, Los Angeles, USA



Washing and care instructions

All the pieces are made of glass and are suitable for washing machine at moderate temperatures (50-60°). The Muna and Satin series can be washed at high temperatures and short cycles (90°C).

Whites color pieces can be warming in salamander and oven better than black ones.

The glass of greater thickness does not support very sudden changes of temperatures.

The Ice Stone series can be frozen and served to the table without problems.



We recommend hand washing the following series:

Spine, Ice Stone, Irisat, Mix and Suna.

Some pieces require cardboard or foam separators to be stacked.

(single-use cardboard plates work very well)

Most plates can be repaired from small descaled.



Certificates

All our pieces meet the requirements for use in contact with food and they are free of migrations of metals, hydrocarbons and chemicals harmful to health. Even those parts treated with our water-repellent coating. Intertek certified



Some clients who entrusted their projects to us:



































THE MAN BEHIND THE CURTAIN









Hotels and gastronomic restaurants around the world use our tableware. Design and production in Spain.

Product Award National Crafts Awards 2011 International design award CIDIC ESDI 2012 International design award glass gallery Bullseye Emerge 2012 Catalan National Craft Award 2018

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